

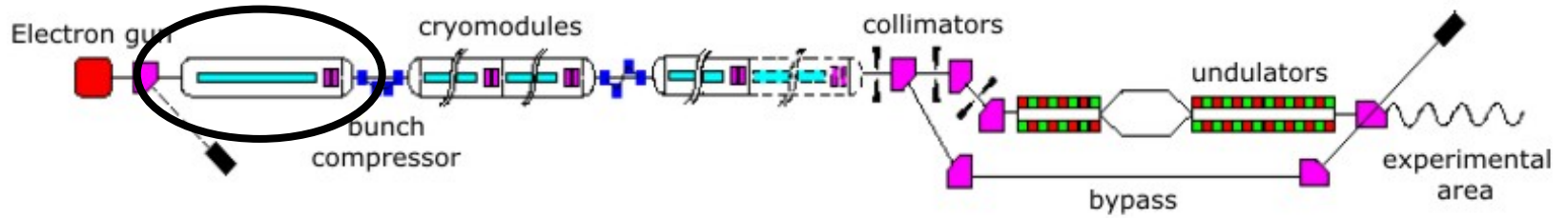
LLRF Feedback Controller Design for ACC 1

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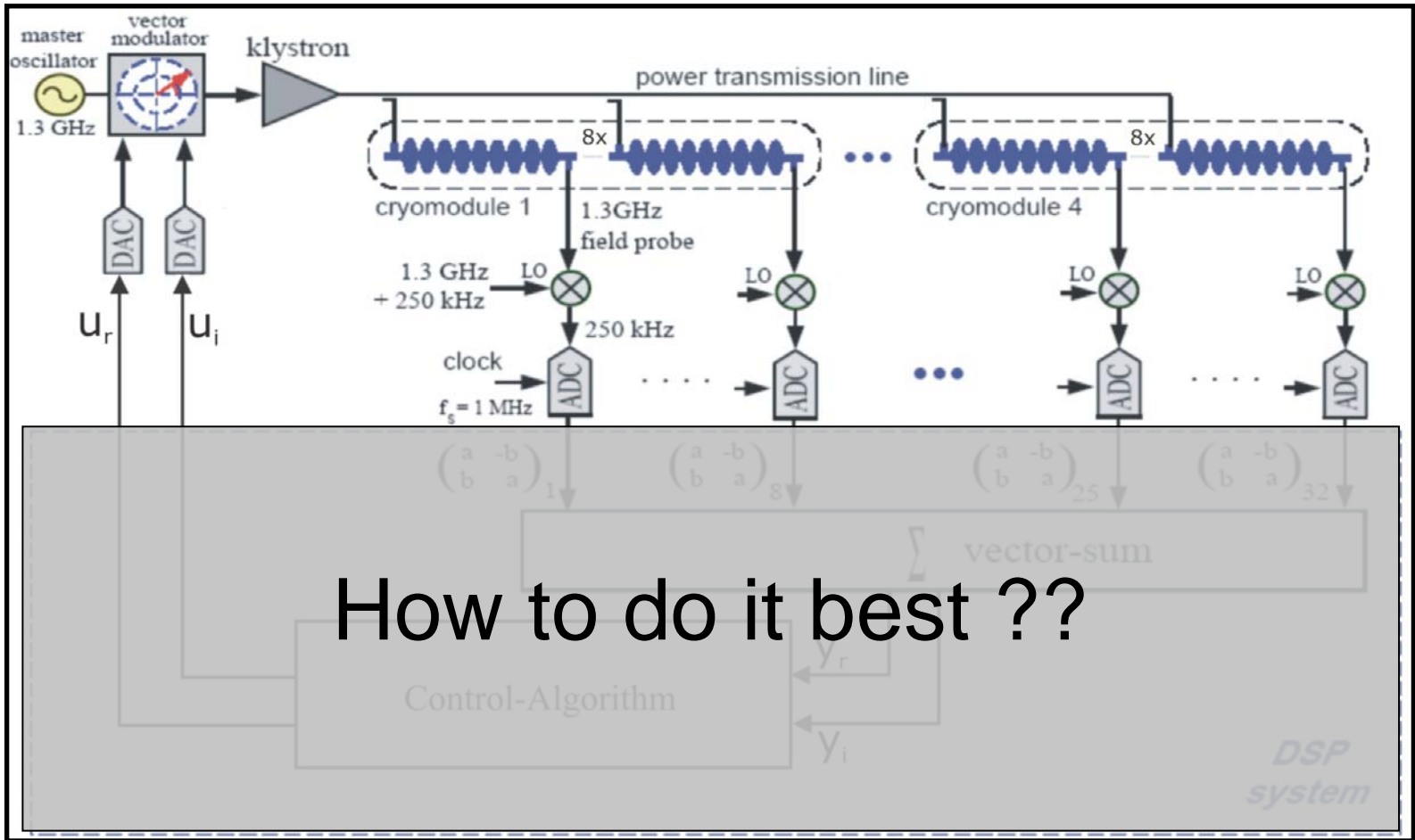
16.5.2006

1. LLRF Control Structure
2. Feedforward and Feedback Control
3. Standard Controller Design Methods
4. March 2006 Shifts
5. Summary / Work in Progress





ACC 1

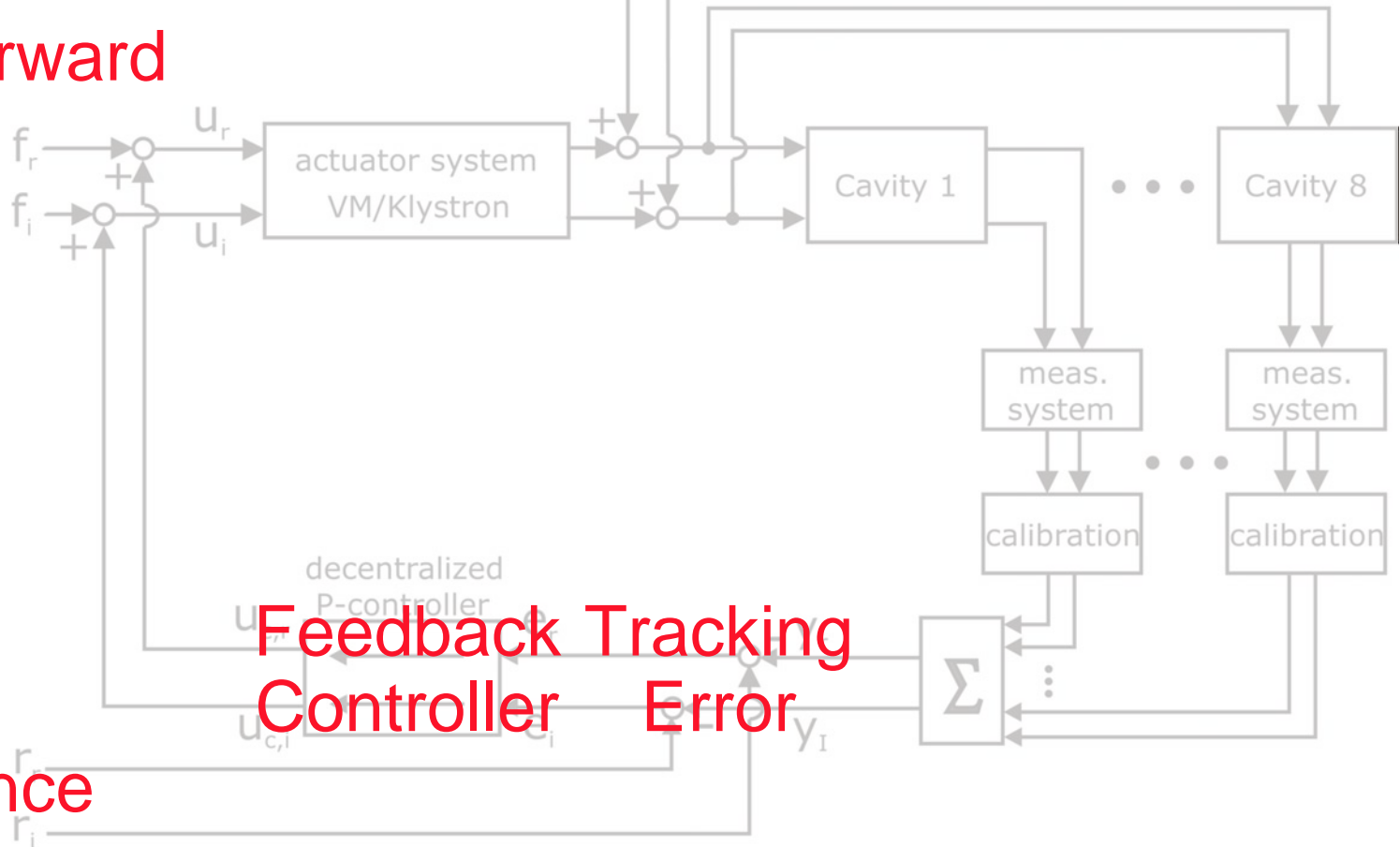


How to do it best ??

Feedforward

Beam

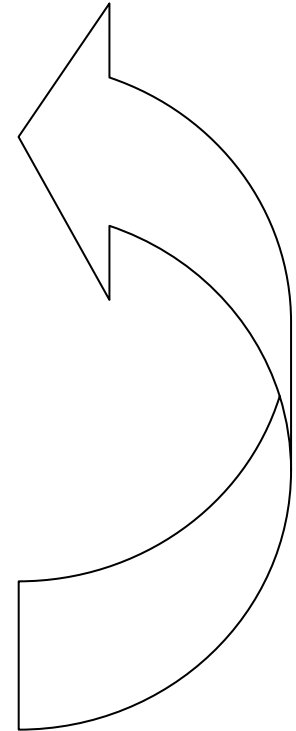
Reference

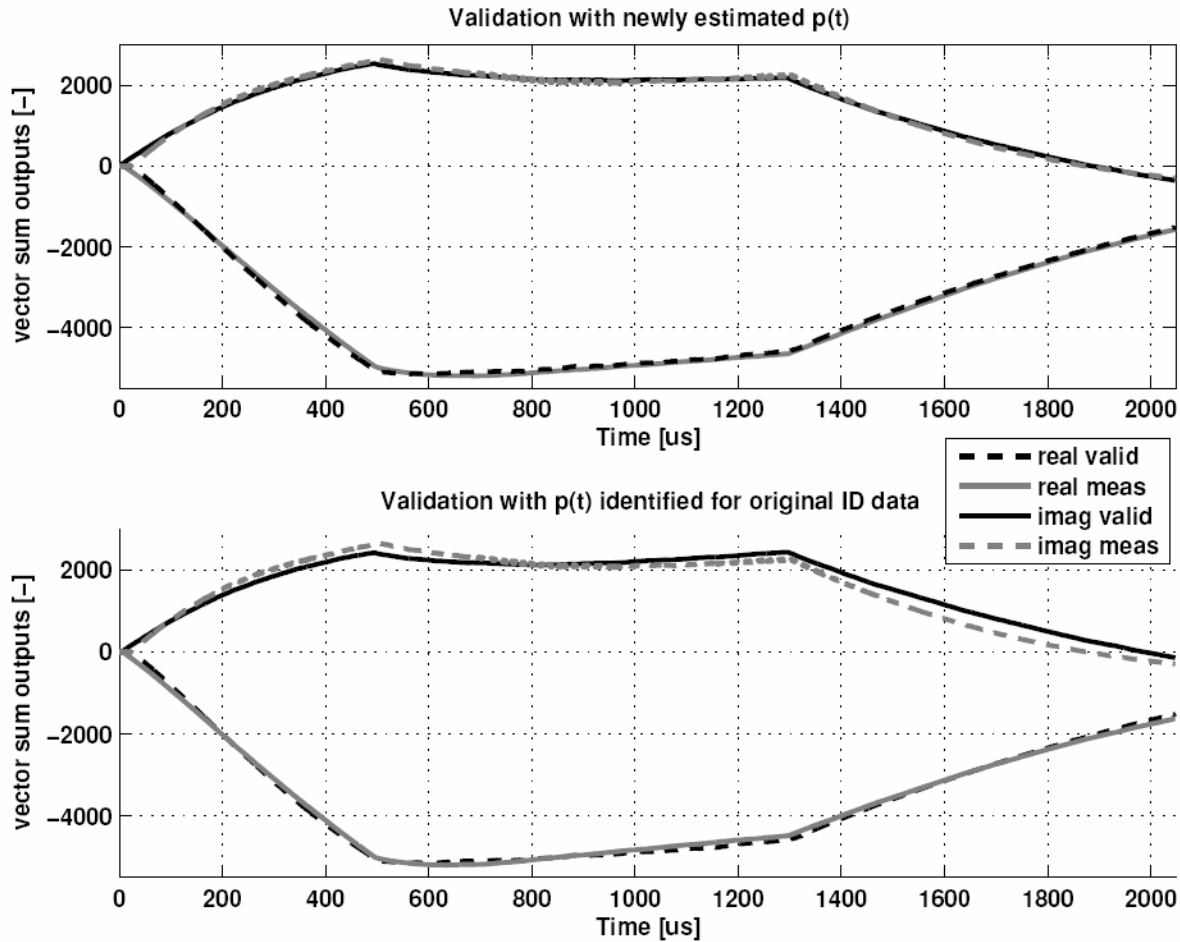


- Feedforward
 - No possibility to react on disturbances
 - Applicable for well known systems behaviour
- Feedback
 - Can attenuate disturbances
 - Robustness w.r.t parameter changes
- Design inner prior to outer loops
 - First steps: inner feedback loops !



- **Modelling / Parameter Identification**
 - Linear/nonlinear, discrete/continuous time models, ...
 - Validation
- **Design Control Loop Structure**
 - Decentralized, MIMO, Robust, adaptive, ...
- **Choose Controller Structure**
 - E.g. linear, PID, 2nd order discrete time, ...
- **Find Parameter of Controller Components**
 - Rules of thumb, Optimization, Tools based, ...
- **Test Closed Loop**
 - Simulation
 - Experiments





[Koch 2005]

- Experiences show that 3 parts should be used together
 - Feedforward Tables: adapted to current detuning situation
 - Reference Tables: tuned to basic system and setpoint properties
 - Feedback Controller: for disturbance attenuation
- New SIMCON developments [Buchholz, Koch et al ..]
 - Feedback controller can be dynamic, not only proportional
 - Feedback controller need not to be decentralized
 - Parameters have to be found (robust / adaptive)
- Open Problems
 - Calibration: belongs to the controller & is tuned manually
 - Vector sum: Only solution to the problem of underactuation?
 - Feedforward tables: Adaption based on measurements?



- 2 main and 4 parallel studies
- SIMCON Implementation of 2nd order MIMO controller
 - Thanks to S. Buchholz, W. Kopreck et al ... !
 - Not installed permanently
 - At the beginning of each shift calibration necessary

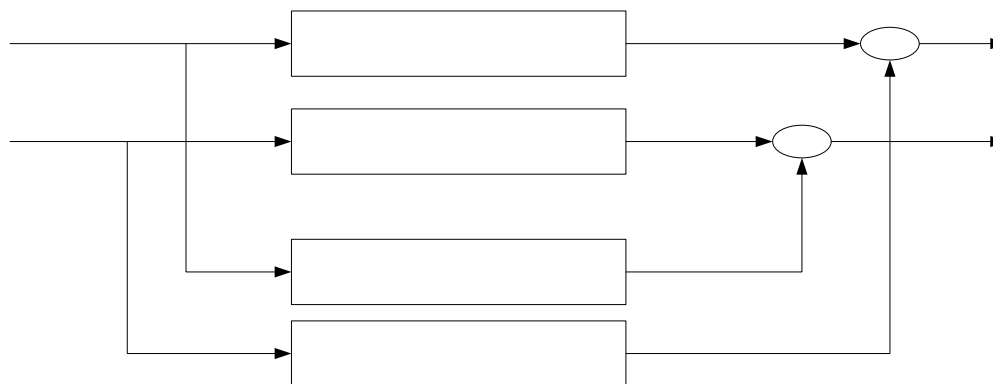
Main Aims During March Shifts:

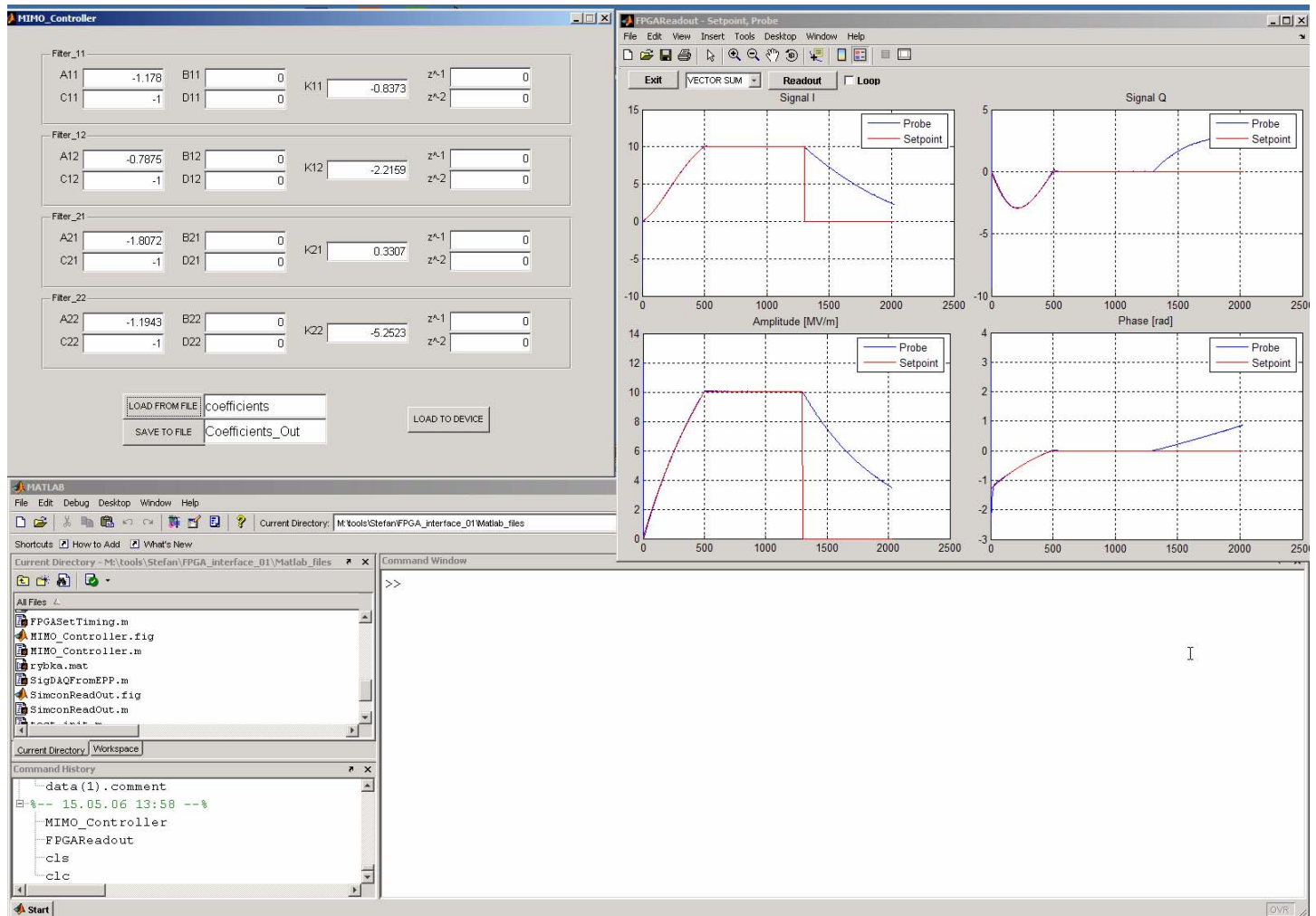
- Check performance of SIMCON software
 - Limitations of the board
 - Data acquisition for modeling
 - Saturation limits
- Check response of dynamic controllers

Structure:

$$K(z) = \begin{bmatrix} K_{11}(z) & K_{12}(z) \\ K_{21}(z) & K_{22}(z) \end{bmatrix},$$

$$K_{ij}(z) = k_{ij} \frac{1 + a_{ij}z^{-1} + b_{ij}z^{-2}}{1 + c_{ij}z^{-1} + d_{ij}z^{-2}}, \forall i, j = 1, 2$$





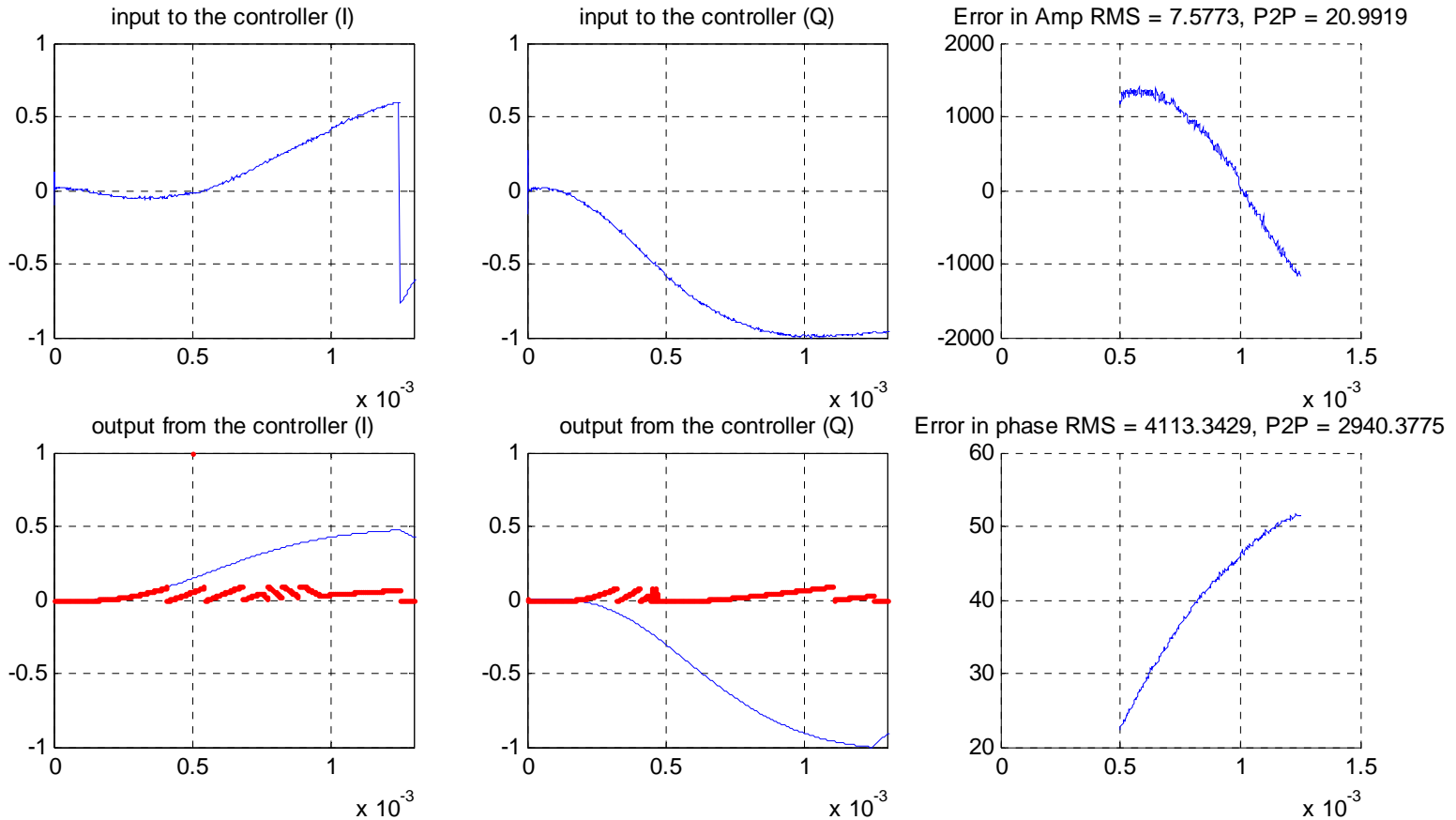


Figure.1 Saturation of states in implemented controller (red)

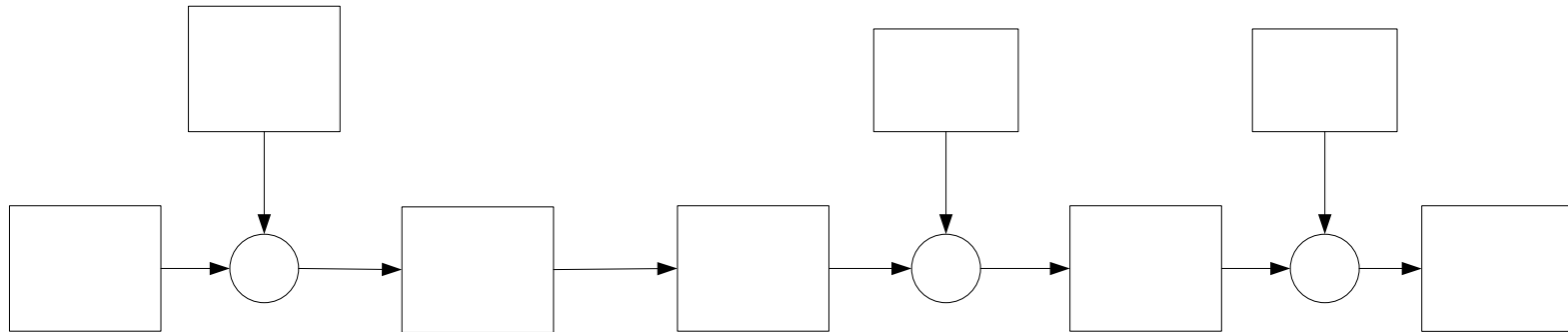


Figure. 2 controller structure in SIMCON board

To avoid saturation of states slide buttons are introduced in controller input screen.

Controller Design Approach

1. Single P controller
2. Full P controller
3. Decentralized dynamic controller
4. Full MIMO dynamic controller
5. Robust or gain-scheduled controller

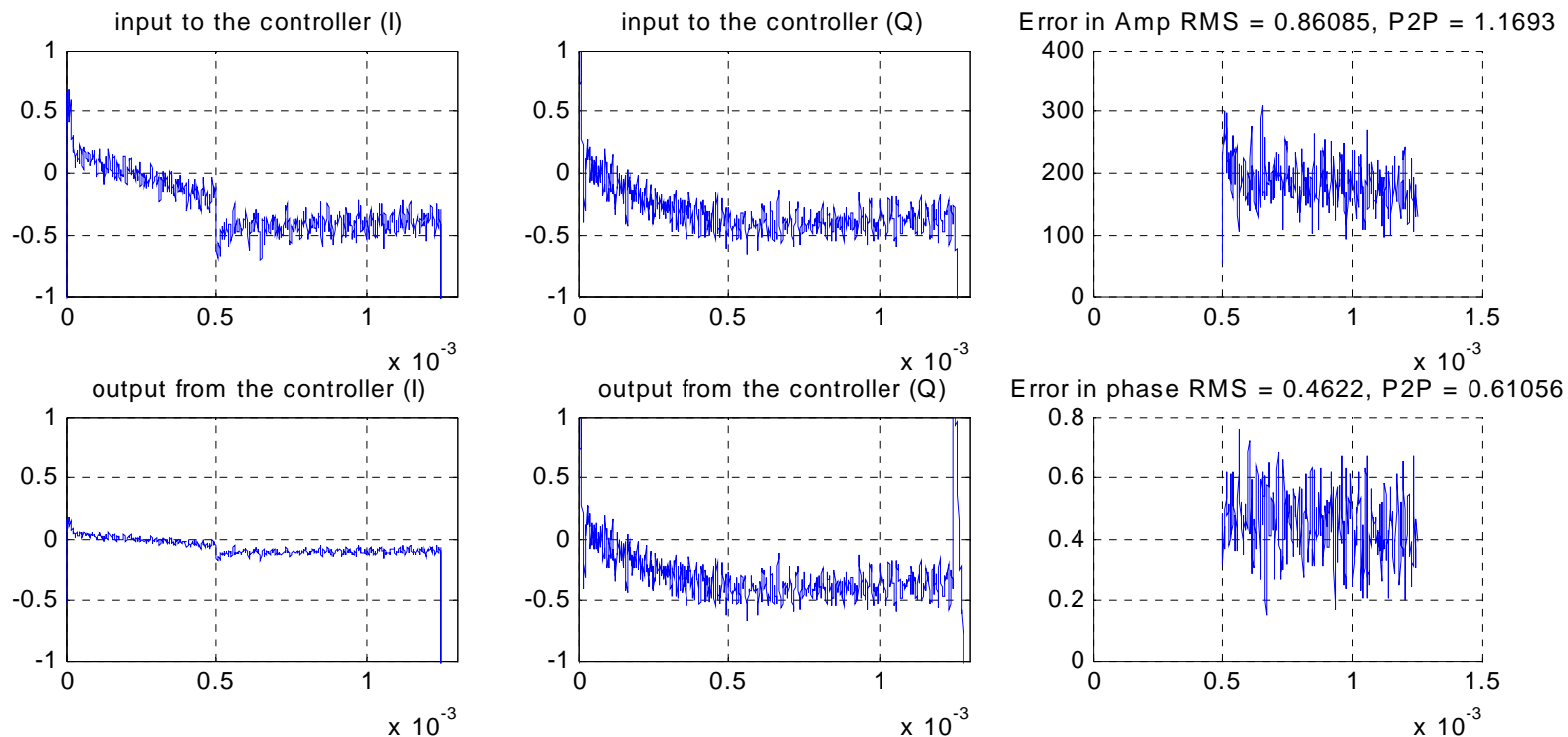


Figure.3 System response to full P controller.
(single gain resulted in RMS value of ~1.24 deg)

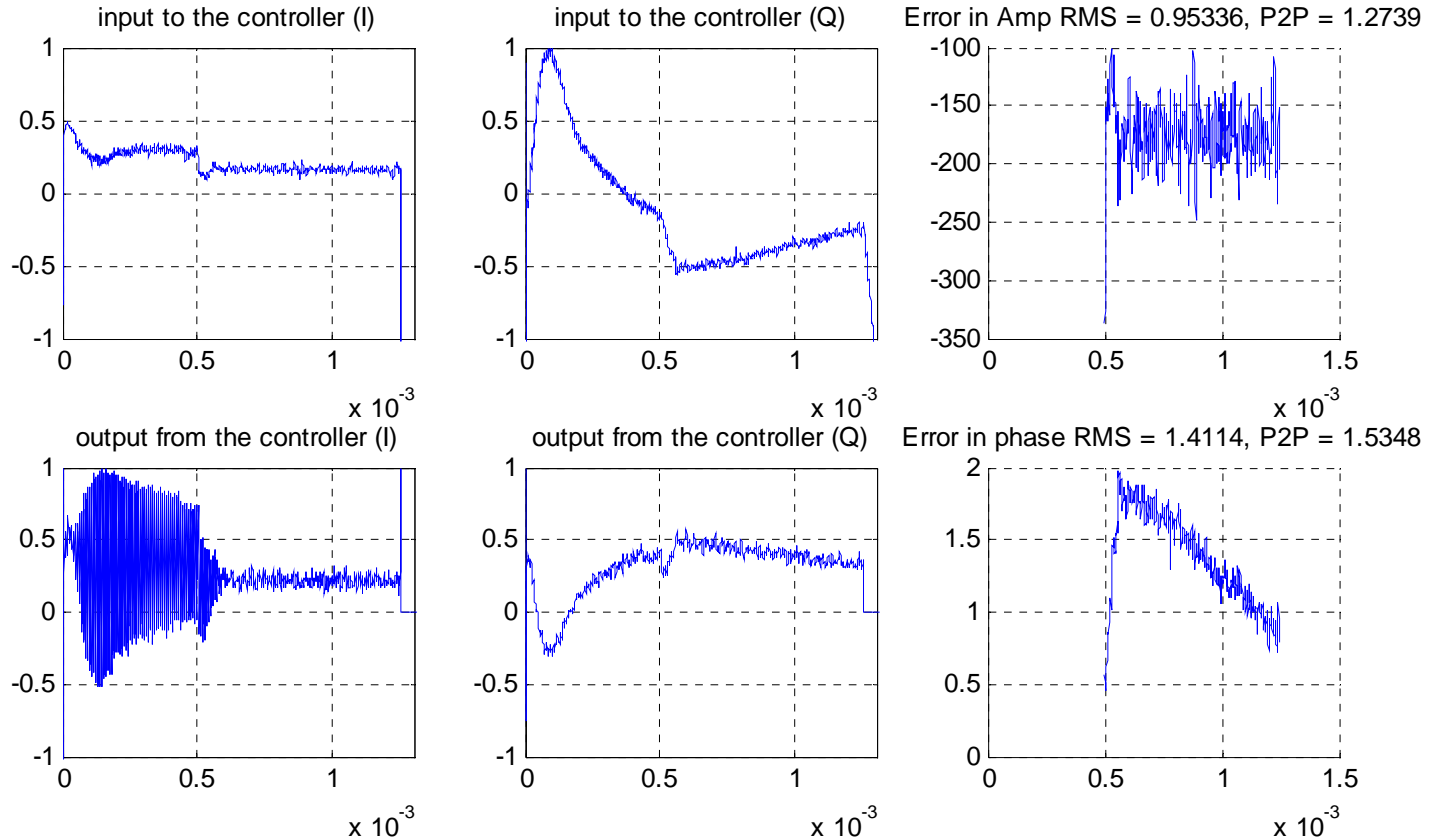


Figure.4 System response with dynamic controller (with only K11 dynamic).

- Software for SIMCON board is tested.
 - Cannot apply test signal for modeling
 - State saturation problem is encountered and rectified.
 - Can measure actual data.
 - No 250 kHz noise
- Full P controller is tuned which shows improvement in system response.
- Dynamic controller is designed and tested in closed loop.

- 6 / 2006
 - Further tests with 2nd order feedback controller
- 7-12 / 2006
 - Better models for disturbances
 - Adaption / Robustness of feedback controller / Antiwindup?
 - Include Piezo Actuators in Control Loop Structure ?
- 1-6 / 2007
 - Adaption of Feedforward / Reference Tables
 - Iterative learning control ?
- 7-12 / 2007
 - Other ACCs
 - Integration test in closed loop
- 2008
 - Increasing setpoint gradient

Thank you for your attention !

- Discussion -