Proposed continuous wave energy recovery operation of an XFEL^{*}

J. Sekutowicz, S. A. Bogacz, D. Douglas, P. Kneisel, G. P. Williams

Thomas Jefferson National Accelerator Facility (JLab), 12000 Jefferson Ave., Newport News, VA 23606, USA

M. Ferrario

Istituto Nazionale di Fisica Nucleare, Via E. Fermi 40, 00044 Frascati, Italy

L. Serafini

Istituto Nazionale di Fisica Nucleare, Via Celoria 16, 20133 Milan, Italy

I. Ben-Zvi, J. Rose, J. Smedley, T. Srinivasan-Rao

Brookhaven National Laboratory, Upton, NY 11973, USA

W.-D. Möller, B. Petersen, D. Proch, S. Simrock

Deutsches Elektronen-Synchrotron, Notkestrasse 85, 22603 Hamburg, Germany

P. Colestock

Los Alamos National Laboratory, Los Alamos, NM 87545, USA

J. B. Rosenzweig

University of California Los Angeles, 405 Hilgard Ave., Los Angeles, CA 90095, USA

Commissioning of two large coherent light facilities at SLAC and DESY should begin in 2008 and in 2011 respectively. In this paper we look further into the future, hoping to answer, in a very preliminary way, two questions. First: 'What will the next generation of XFEL facilities look like?' Believing that superconducting technology offers advantages such as high quality beams with highly populated bunches, the possibility of energy recovery and higher overall efficiency than warm technology, we focus this preliminary study on the superconducting option. From this belief the second question arises: 'What modifications in superconducting technology and in the machine design are needed, as compared to the present DESY XFEL, and what kind of R&D program should be proposed to arrive in the next few years at a technically feasible solution with even higher brilliance and increased overall conversion of AC power to photon beam power?' In this paper we will very often refer to and profit from the DESY XFEL design, acknowledging its many technically innovative solutions.

I. INTRODUCTION

Two high brilliance pulsed XFEL facilities have been proposed: one at SLAC [1] and another one at DESY [2] (by the European collaboration). The maximum expected peak brilliances* at the shortest wavelength of about 1 Å are $8.5 \cdot 10^{32}$ and $5.4 \cdot 10^{33}$ for the SLAC and DESY facilities respectively. The machines differ in the expected average brilliance. The DESY XFEL will provide average brilliance of $1.6 \cdot 10^{25}$ (roughly 380 times higher than the facility at SLAC) as a result of different driving linac technologies used in each project. The driving accelerator for the Linac Coherent Light Source at SLAC is based on copper accelerating structures operating at room temperature, while the accelerator for the XFEL at DESY uses superconducting niobium cavities operating at 2 K. However, the single bunch parameters of both designs are quite similar. The maximum final beam energy is 15 GeV in the case of the LCLS and 20 GeV in the case of the DESY XFEL. For both, the charge per bunch is 1 nC and the transverse normalized emittance is ~1.4 µm·rad. The rms bunch length is 80 fs (DESY) and 97 fs (LCLS). The difference in the average brilliance mostly results from the number of bunches per second, which is 120 in the LCLS design and 40000 in the DESY XFEL design. The super-

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conducting linac of the DESY XFEL supports longer trains of bunches (up to 4000 bunches with a repetition frequency of 10 Hz), even when operated at the maximum energy of 20 GeV.

Recent experimental results of GeV scale energy recovery in the superconducting CEBAF accelerator at JLab [3] are quite encouraging. This combined with continuing progress in the performance of superconducting cavities, demonstrated at many laboratories, e.g. DESY [4] and JLab [5], initiated our discussions.

Here we explore the feasibility of continuous wave (CW) or semi-CW operational mode for a future XFEL facility. One recognizes that this mode will significantly increase the average brilliance of the XFEL. In the case of the DESY XFEL, a large fraction of each RF pulse (total pulse length $t_p = 1.3$ ms) is needed to build up the e-m fields in the superconducting cavities before they become useful for acceleration (build up time $t_r = 0.5$ ms). Pulsed RF systems (modulators and klystrons) usually do not allow one to increase the beam on-time, so one has to look for an alternative solution. A 9-20 MW scale CW or semi-CW RF system (these numbers will be justified later) would prohibitively increase the overall cost of the facility. The only remedy known to us is to operate in the <u>Energy Recovery (ER)</u> mode.

A. Energy recovery at JLab

In 2002, in an effort to address the issues of energy recovering high-energy beams, Jefferson Lab proposed a minimally invasive energy recovery experiment utilizing

^{*}Units: photon/s/mm²/mrd²/0.1% bandwidth



FIG. 1. CEBAF Energy Recovery Experiment at JLab.

CEBAF - the 6 GeV recirculating superconducting accelerator [3]. The experiment was successfully carried out at the end of March '03 by demonstrating energy recovery of a 1 GeV beam. Until this experiment, there were no plans aimed at addressing issues related to beam quality preservation in systems with large final beam energies (up to 1 GeV) or large energy ratios between final and injected beams (a factor of 50). A schematic representation of CEBAF with the Energy Recovery experiment is illustrated in Fig. 1. Beam is injected into the North Linac (NL) at 20 MeV where it is accelerated to 520 MeV. The beam traverses Arc 1 and then begins acceleration through the South Linac (SL) where it reaches a maximum energy of 1020 MeV. Following the SL, the beam passes through a newly installed phase delay chicane. The chicane was designed to create a path length differential of exactly 1/2-RF wavelength so that upon re-entry into the NL, the beam is 180° out of phase with the cavities and will subsequently be decelerated to 520 MeV. After traversing Arc 1 a second time the beam enters the SL - still out of phase with the cavities - and is decelerated to 20 MeV, at which point the spent electron beam is sent to a dump. In this way the beam gives energy back, which is used to accelerate subsequent beam. Even the problem of finding a beam transport setting that was a compromise between the widely differing energies of the accelerated and decelerated beam was solved. The conclusion drawn from this experiment is that there is no limitation preventing energy recovery at higher beam energies. Furthermore, measured beam quality characteristics showed no degradation of the initial phase space during the energy recovery process. The beam profile was consistent with a Gaussian distribution down to five orders of magnitude in intensity. Later, we will propose an energy recovery option based on the injection of the decelerated beam backwards from the high-energy side, which completely eliminates potential problems with optics matching.

B. Cryoplant capacity vs. pulse length

Due to cavity dynamic wall losses and long integrated RF on-time, the CW and semi-CW operational modes will require a bigger cryogenic plant than the pulsed option. The cryogenic plant of the DESY XFEL (with a duty cycle of only 1%) will have 1.5 kW capacity at 2 K (with ~50 % overhead). To keep a reasonable size of the cryoplant for the CW XFEL the following solutions are

proposed:

- Increase linac length by ~ 16 % (compared to the present DESY XFEL design),
- Operate cavities at E_{acc} up to 15 MV/m (nominal operation) and up to ~22 MV/m (extended operation),
- Operate linac in CW or semi-CW mode (long RF pulse) with adjustable duty cycle vs. E_{acc} to stay within available cryogenic budget.

The chosen nominal gradient ensures high intrinsic quality factor, Q_o, of the superconducting cavities. Recent experience with 1.3 GHz TTF⁺ cavities at DESY shows that at 2 K these bulk Nb cavities can be operated at Eacc up to 20 MV/m without Qo degradation. The confirming example in Fig. 2 shows fourteen TTF cavities (3rd production) with high $Q_0=1.5-2.1\cdot10^{10}$ at 15 MV/m (the BCS Q_0 at 2K is 2.3.10¹⁰). One can possibly reduce the residual surface resistance by improved preparation methods. In the next sections we will assume that on average Q_0 is $1.7 \cdot 10^{10}$ at 15 MV/m, dropping to $1.3 \cdot 10^{10}$ at 22 MV/m. In the CW operational mode the dynamic loss per cell at $E_{acc} = 15$ MV/m is 1.65 W. An active linac length of 1132 m is needed to reach an energy of 17 GeV. The dynamic loss due to the fundamental mode for the whole linac at 2 K would be 16 kW. The above cryogenic load can be significantly lowered if the linac is operated in a semi-CW mode, with a single, long pulse each second. The length of the pulse can be scaled with ~ $(E_{acc})^{-2}$, while the 1 Hz repetition frequency is kept constant. If experiments require lower energy photons the linac can be operated at lower gradients and the pulse length can be increased. All the above considerations lead to the requirement for a cryoplant with 8.5 kW capacity at 2 K (including 50% overhead). This choice is rather arbitrary since the cryoplant capacity can be optimized with respect to a variety of parameters, such as the linac length, the operating temperature, the RF pulse length and capital cost^{*}. The chosen cryoplant size is 1/3



FIG. 2. Q_o vs. E_{acc} of 14 TTF cavities from the 3rd production at DESY.

 <u>T</u>ESLA <u>T</u>est <u>F</u>acility

^{*} The cryoplant capital cost was estimated at BNL and JLab to be 3 k\$ and 6 k\$ respectively per watt of the capacity at 2K.



FIG. 3. RF pulse length vs. final beam energy E_n . Nominal range (diamonds), extended range (dots).

of the cryoplant proposed for the TESLA collider [6] and is of the order of the cryoplant at JLab (5 kW). Fig. 3 shows the maximum beam on-time vs. the final beam energy E_n when 2/3 of the cryoplant capacity is used. Within the above energy range, the beam on-time varies from 1 s (CW) up to $E_n = 9$ GeV, to 206 ms at $E_n = 20$ GeV and to 88 ms at $E_n = 25$ GeV. The beam on-time is longer by a factor of 120 at 9 GeV and by a factor of 26 at 20 GeV than for the pulsed XFEL at DESY.

II. LINAC

A possible layout of the proposed CW facility is quite similar to the present elaborate layout of the DESY XFEL. Several components will make the CW facility different from the pulsed version. First of all, the CW facility requires a novel design of the RF-gun, which can be operated in a CW mode. Present state-of-the art RFguns do not fulfill specifications of the device needed for CW XFEL. Vigorous R&D programs, based on various approaches, at BNL, FZ-Rossendorf, Cornell University/ JLab, Beijing University and at AES/JLab generate optimism that a low emittance (1 µm-rad), ~1 nC, CW RF-gun with a bunch frequency up to a few MHz will be available in the near future. We comment in the next subsection on the BNL solution. Another modification is the novel beam transport solution - a 'teardrop' return arc combined with bypass mini-chicanes needed to avoid beam-beam interaction. The RF-system itself will be described later.

A. RF-gun and injector

As was already mentioned, we assume that the low emittance CW beam is generated by an RF-gun. A very attractive approach has been proposed at BNL [7]. The basic idea is to illuminate the back wall of the superconducting Nb cavity with a UV laser. The niobium performs as the photo-cathode generating electrons which are accelerated by the RF field of the cavity. The 1.6 cell Nb cavity used here to design the injector is shown in Fig. 4. The R&D program at BNL is primarily focused on increasing the rather low intrinsic quantum efficiency (η) of niobium. As was shown experimentally, various treatments of the surface, such as mechanical diamond



FIG. 4. Electric field contour in 1.3 GHz 1.6-cell Nb cavity with coaxial input coupler. Laser beam illuminates the back wall.

polishing or/and laser cleaning, can increase η from 2.10⁻⁷ to 5.10⁻⁵. A further increase of η is possible when the emitting spot is exposed to a high electric field, E. Recently, a single cell cavity at JLab was measured up to E = 88 MV/m of the wall peak field [8]. As confirmed by numerous acceptance tests of multi cell cavities at DESY, the peak wall fields in the range E = 60-70 MV/m can be reached in CW operation without degradation of the cavity performance. Since η scales linearly with the electric field[•] applied at the emitting spot, one may expect that for E = 60-70 MV/m, η will increase to 10⁻⁴ or even above that value if higher energy photons can be used to illuminate the Nb wall. Fig. 5 shows η computed for two different photon energies, assuming a niobium work function of W = 4.4 eV. Any improvement in η is of great importance. Even with $\eta = 10^{-4}$, the laser power deposited in the Nb wall needed to generate a CW beam of several MHz and 1 nC/bunch would be probably too high to keep the illuminated spot superconducting [9]. Fortunately, the emitting spot is exposed to a very low magnetic field and it is not obvious that a quench will occur. An experiment will be needed to find the maximum tolerable laser power. In addition, improving η is important because the illuminating laser* itself will be technically very challenging. The proposed injector layout is shown in Fig. 6. In this 15 m long split injector, bunches are



FIG. 5. Extrapolated change of η vs. applied electric field on the emitting spot. The curves are extrapolated for two photon energies (hv). The marked area indicates dc measured data at BNL.

^{*} $\eta = A(v) \cdot (hv - W + \sqrt{(e \cdot E/4\pi\epsilon_o)})^2$.

^{*44} W of laser power is needed when: $\eta = 10^4$, q=1 nC, f =1 MHz and hv=4.4 eV.

accelerated up to 120 MeV. Beam acceleration (gun cavity and eight 9-cell superconducting cavities) and beam focusing (solenoid) take place at different longitudinal positions. The layout opens a new possibility for a high brightness superconducting RF-gun [10]. The beam and the injector parameters are listed in Table I.



FIG. 6. Layout and beam functions of the split injector (acceleration and focusing take place at different longitudinal positions).

Table I. Parameters of the beam and the injector.

Parameter	units	
Cavity operating frequency	MHz	1300
E wall in RF-gun cavity	MV/m	60
Emitting spot radius	mm	1.5
Charge	nC	1
Energy at the end of RF-gun	MeV	6.5
Normalized emittance at the cathode	µm∙rad	0.45
B field in the solenoid	Т	0.3
Beam energy at the exit	MeV	120
E_{acc} in eight superconducting cavities	MV/m	13.6
Peak current	А	50
Bunch duration (flat top part)	ps	20
Transversal size, σ_x at the exit	mm	0.5
Normalized emittance at the exit	µm∙rad	0.6

B. General layout of the 'single arc' option

The 'single arc' scenario is shown in Fig. 7. After bunch shortening in the first <u>b</u>unch <u>c</u>ompressor, BC I (from $\sigma_z = 1.7$ mm to $\sigma_z = 0.25$ mm, rms), bunches are accelerated to 0.5 GeV and compressed again in BC II to $\sigma_z = 0.1$ mm. Both compressors are positioned almost as in the original DESY XFEL linac design and thus they can be directly adopted. The compression to $\sigma_z = 0.025$ mm rms in BC III takes place after the acceleration to 2 GeV. This compressor needs to be modified (compared to the original DESY design) to provide separation of the accelerated and the decelerated beams. This can be accomplished by adding two extra dipole magnets (see



FIG. 7. Preliminary layout of the facility based on the single return arc.



FIG. 8. Schematic layout of the modified bunch compressor BC III of DESY design to provide beam separation.

Fig. 8) and by the proper positioning of the compressor.

The injector and the first part of the accelerator, up to 0.5 GeV beam energy, will not be included into the ER 'loop'. The argument is that the decelerated beam would make an additional contribution to undesired transverse HOMs already excited by the accelerated beam, which would in turn contribute to emittance degradation of the still low energy accelerated beam (< 0.5 GeV). This effect will be studied more quantitatively in due course. Assuming an average beam current of 1 mA, 0.5 MW of RF power is needed for the operation of this part of the facility. Fortunately, 0.5 and 1.2 MW RF sources are available at present on the market^{*} and no R&D activity is needed.

The second part of the linac, above 0.5 GeV, has to be operated in the ER mode to lower the RF power needed for the operation. All bunches, after passing through optical devices are turned around via a $180^{\circ} (270^{\circ}-90^{\circ})$ 'teardrop' loop and are injected back into the linac on the high energy side. They are decelerated along the linac until the energy drops to 0.5 GeV. Finally, the decelerated beam is sent to a dump. Deceleration takes place at the same gradient as acceleration. The main advantage of the injection from the high-energy side is that both the accelerated and decelerated beams maintain the same energy profile along the linac, which simplifies the optics design and guarantees uniform periodic focusing for both beams.

^{*} capital cost of this klystron with a power supply is ~ 1\$/W of the RF-power.

C. Time structure of the beam

Having two beams passing through the second part of the linac in opposite directions one has to avoid beambeam interaction, which may lead to beam quality degradation for the accelerated beam [11]. Keeping this in mind we propose the following three beam time structures.



FIG. 9. Locations in which the accelerated and the decelerated beams 'meet' in the ER part of the linac.

D. Nominal beam

The nominal beam will consist of 1 nC bunches with repetition frequency of 1 MHz (time between two consecutive bunches $t_b = 1 \ \mu s$). The ER part of the linac is about 1650 m long, so only six accelerated bunches and six decelerated bunches will be in the ER part at the same time. The bunches of both beams will meet at twelve locations (see Fig. 9). Off-axis deflection (of a few millimeters) applied at these locations will be enough to suppress the beam-beam interaction to a negligible level. A single dipole magnet will bend the trajectories of the two counter propagating beams (the accelerated and decelerated beams) in the opposite directions. At the high energy end of the linac the beams will be separated by the last dipole magnet of the return arc. Similarly, at the low energy end the most downstream magnet of the bunch compressor, BC II, will separate both beams appropriately and will also direct the returning beam to the dump. In all other 9 locations, beams can be separated via simple bypasses (Fig. 10) based on four dipole magnets. The

Table II. Parameters of the bypass chicane for 15.5 GeV

Parameter	Units	
Beam energy	GeV	15.5
Beam separation	mm	20
Chicane length	mm	4630
Dipole magnet length	mm	500
$\theta_{\rm bend}$	0	0.366
ρ	m	78
В	Т	0.66
Synchrotron radiation losses	keV	265
D _{max}	mm	10
M ₅₆	mm	-0.13



FIG. 10. Horizontal displacement of both beams in the bypass chicane (four identical dipole magnets – marked as blue bars).

chicane parameters (for 10 mm horizontal displacement at 15.5 GeV) are listed in Table II. The magnetic field of the bypass scales linearly with the beam momentum. The total length of a bypass chicane with additional space needed for installation between cryostats is about 6 m. All chicanes together extend the linac by 54 m. The linac layout will allow for operation with beams for which t_b is a multiple of 1 µs. The distance between mid-planes of two bypasses (zone) is 150 m. If experiments require an increase in the bunch repetition frequency, one can simply double the number of separation points and use 75 m long zones. This will allow a further increase in the flexibility in the beam time structure and operation of beams for which t_b is a multiple of 0.5 µs. In this case the total linac will increase by 120 m. We will continue with 150 m long zones as shown schematically in Fig. 9.

E. Short trains of bunches*

The proposed bypass chicanes are roughly $20 \cdot \lambda$ long (distance between the entrance and the exit dipole). They can accommodate trains of up to 20 bunches with the smallest possible spacing of one wavelength (λ). These short trains of the accelerated and decelerated beams will still stay separated in the ER part of the linac. The highest repetition frequency of the short trains is the same as the highest repetition frequency of the nominal beam.

F. Long train*

The circumference of the return arc is about 1300 m. It can accommodate (together with the ~700 m long straight beam line needed for the collimation system, photon diagnostics and undulators) a 6.7 μ s long train of bunches. One can notice in passing, that such a train, after full acceleration and subsequent passage through all the insertion devices, will return back to the linac without encountering any beam-beam interaction. The maximum number of bunches (for bunch spacing of one wavelength) is ~ 8700. To keep the beam energy constant along the bunch train one needs to adjust the phase of consecutive bunches to compensate for the cavity gradient droop (which depends on the total charge of the

^{*} a different type of low charge and high frequency RF-gun will be needed to generate above beam structure.

train). The required phase corrections are small if the total charge (in the train) is of the same order as the charge of the nominal beam passing through the linac within train duration (~ 7 nC). In this case, the energy difference between the first and the last bunch in the train will be 31 MeV (for beam energy of 17 GeV). This can be compensated to 8 MeV by a proper phasing of both linac parts (phase correction over the whole train duration is 3°). Then the next train can be generated and may enter the linac when the last bunch of the previous train reaches the beam dump; the trains can repeat every 24 μ s. There is still more flexibility in the time structure of the beam within the long train, allowing accommodation of the additional requirements of FEL experiments.

G. Building blocks

The first part of the linac, up to 0.5 GeV as shown in Fig.7, will operate in a standard accelerating mode (no ER) and at constant gradient. Thirty-two 9-cell TTF-like cavities operating nominally at 15.2 MV/m are needed to reach that energy. On average, 15.6 kW of the RF power per cavity will be transferred via a fundamental power coupler (FPC) to the nominal 1 mA beam. This power level is well below the peak power specified and measured for pulsed operation of the FPC (240 kW); therefore no multipacting or other voltage induced phenomena in the FPC are expected. The only concern is



FIG. 11. 2x9-cell SST with additional space of $2 \cdot \lambda/2$ at both sides. Note that these 18 cells are equipped with only one FPC and four HOM couplers.



FIG. 12. Cryomodule housing 4 SSTs. Space for focusing elements (quads) and BPMs is marked as a 'black bar' on the right.



FIG. 13. A twelve cryomodule RF zone.

a possible heating of the FPC due to the larger duty factor. This will require further re-consideration of thermal effects in couplers and it may call for cooling improvements in the present design, if necessary.

A layout of the ER part of the linac can be configured utilizing the so called superstructures (SST) - "chains" of weakly coupled multi-cell superconducting structures, first proposed in 1999 [12]. In 2002, the first beam test of two cold prototypes was conducted in the TTF linac at DESY, confirming their expected RF properties [13]. The layout allows for significantly reduced number of FPCs in an accelerator (a whole chain is 'fed' by only one FPC) and it simultaneously provides excellent damping of HOM's. RF power transferred to the beam from external sources will be relatively small in the ER part. One can save substantially on the capital cost by making the accelerating structures long (with many cells). Here, we propose to use the 2x9-cell superstructures (Fig. 11) in the ER part of the linac. This SST is also proposed as an alternative layout in the TESLA Technical Design Report [14] for the 800 GeV upgrade of the collider. To synchronize both beams with accelerating (decelerating) fields in the linac, the distance between SST's in the cryomodules is fixed to one λ . Each cryomodule, e.g. based on the DESY design, will house: four SST's, one quadrupole, a steering coil package and a beam position monitor. The cryomodule is 48 λ long and the distance between cryomodules is 4 λ . The whole unit is shown in Fig. 12. A 150 m long zone accommodates twelve cryomodules and one bypass chicane as illustrated in Fig.13. The overall fill factor of the zone is 67%. The net energy gain (assuming a gradient of 15 MV/m) is 31.25 MeV, 125 MeV and 1.5 GeV in one SST, one cryomodule and one zone respectively.

H. Energy recovery

Percentages of energy losses for the entire facility (assuming the nominal beam structure) are collected in Table III. The net radiation in all photon devices is assumed to be in the range of 2.5% of the total beam energy. Synchrotron radiation (SR) in the return arc, when arc radius is 200 m, stays below 1.4%. The synchrotron radiation in the bypass chicanes is negligibly small (even at 25 GeV). The accelerated beam is composed of very short bunches, which increases energy deposition in the parasitic longitudinal modes of cavities.

Table III. Estimated normalized energy loss [in %] for the nominal beam at various energies.

Final anarou	9	17	25	
Final energy	[GeV]	[GeV]	[GeV]	
Total radiation in all ID's	-2.5	-2.5	-2.5	
Return arc SR	-0.06	-0.43	-1.38	
All chicanes SR (both beams)	-0.001	-0.008	-0.02	
HOMs (both beams)	-0.33	-0.18	-0.12	
Energy gain in the I st part	5.6	2.9	2.0	
Max. ER in the II nd part	100	99.8	98.0	

The low frequency part of this power will be transferred to external loads by HOM couplers. The higher frequency part will be absorbed by the beam line HOM absorbers. The longitudinal loss factor k_{||}, which scales approximately with the bunch length as $\sim 1/\sqrt{\sigma_z}$, serves as a measure of energy deposition. For an 18-cell SST, assembled in a multi-structure cryomodule, the average k_{ll} is 40 V/pC (for $\sigma_z = 0.025$ mm) [15]. The decelerated beam will also deposit energy into the HOM's; however, its power loss can be significantly reduced by lengthening of the bunches. Appropriate optics choices in the return arc architecture (e.g. adjustable momentum compaction by design) will facilitate the above requirements (see Subsection M below on the arc design). A substantial fraction of the beam energy can be recovered in the second part of the linac (see last row of Table III). We assume (with a reasonable safety margin) that at least 96% of the beam energy can still be recovered (in the IInd-part of the linac), even for 25 GeV operation**.

I. Microphonics

Suppression of frequency modulation caused by mechanical cavity vibration (microphonics) is the second crucial technical challenge (following the CW low emittance RF-gun design). Fig.14 shows the RF power needed to operate an 18-cell SST for different final beam energies vs. peak-to-peak frequency modulation. According to the estimate presented in [16], 5 kW of RF power will be sufficient to compensate both the "residual" beam loading as well as the microphonics. The facility can stably operate up to 20 GeV, if microphonics does not exceed 16 Hz. Operation at higher energies will require additional RF power, or better suppression of mechanical vibrations. Measurements at FZ Rossendorf on TTF cavities [17] showed that proper cryostat construction may lead to an effective reduction of the frequency modulation to 10 Hz (2 Hz rms), as compared to 24 Hz of the original TTF cryostat design [18]. In addition, one can apply an active vibration compensation by means of piezoelectric actuators similar to the Lorentz



FIG. 14. Generator power needed to operate 18-cell SST for 4 final beam energies vs. peak-to-peak microphonics.

force detuning compensation in superconducting cavities [19].

K. Linac parameters

Table IV summarizes parameters of the first part of the linac (including the cryomodule of the injector) operating for the nominal beam structure at constant gradient. As was mentioned before, this part should operate in the normal accelerating mode (without ER). Parameters of the ER linac are summarized in Table V. The maximum tolerable peak-to-peak microphonics has been computed assuming a maximum of 5 kW/SST of available generator power. The maximum beam on-time

Table IV. Parameters of the first part of the linac

Parameter	Units	
Energy at the exit	MeV	500
Input energy	MeV	6.5
E _{acc}	MV/m	15.2 (13.6)*
Number of 9-cell structures	-	32
f of accelerating mode	MHz	1300
(R/Q)	Ω	1038
Qo	10^{10}	1.7
Q _{ext}	10^{7}	1.6 (1.5)*
Total cryogenic load at 2 K	kW	0.5
RF power	MW	0.494

Fable V. Parameters of	of the	ER	part o	f the	linac
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Parameter	Units				
Input beam energy	GeV	0.5			
Type of SST	-	2x9-cell			
f of π -0 mode	MHz	1300			
(R/Q)	Ω	1970			
Number of SSTs	-		52	28	
Number of CMs ⁺	-	132			
Number of zones	-	11			
Number of FPCs	-	528			
Cryo. budget at 2 K	kW	8			
RF budget	kW	2640			
ER ratio	-	0.96			
Energy gain	GeV	8.5	16.5	19.5	24.5
Eacc	MV/m	7.7	15.0	17.8	22.3
Qo	10^{10}	1.8	1.7	1.6	1.3
Q _{ext}	10^{7}	7.5	7.9	8.0	14.0
Max. p-p df	Hz	>16	>16	15	9
Beam on-time /s	ms	1000	308	206	88
Number of bunches/s	10^{6}	1	0.308	0.206	0.088
Peak beam power	MW	9	17	20	25
<power at="" dump=""></power>	MW	0.84	0.36	0.27	0.13

*Gradient and Qext for the injector cryomodule *Cryomodules

^{**} Deceleration off-crest might be needed to compensate for the energy spread.

was computed assuming 5.6 kW (at 2 K cryogenic budget) in the ER linac. The budget covers static heat and dynamic losses coming from the fundamental mode as well as from the HOM's excited by the nominal accelerated and decelerated beams. This estimate is based on the cryogenic budget breakdown given in TESLA TDR. The average beam power at the dump is quite moderate. There is no necessity for a bigger than 1 MW dump (CEBAF size) as long as the total stored charge in the facility does not exceed the one for the nominal beam and the response time of an interlock system is shorter than 100 ms.

L. RF system for the ER part of the linac⁺

Without ER, 9 to 20 MW of RF power would be needed to operate this part of the linac with nominal beam in the final energy range from 9 to 20 GeV. ER operation significantly reduces this power (to less than 3 MW). Although this level of RF power can easily be supplied by three 1.2 MW klystrons, we do not see this as a practical solution, mainly because of the complicated and expensive distribution system (176 SSTs/klystron) and technical difficulties in controlling amplitudes and phases in all the cavities. One can think of a much more attractive RF system based on 20-25 kW Inductive Output Tubes (IOT). One IOT can be directly attached to one CM housing four SSTs. The gain of these devices is 20-23 dB, so that a 130-200 W amplifier will be needed to drive one IOT. The IOT efficiency can be as high as 72%. The other, probably more expensive option, is to use 20 kW klystrons of 50% efficiency . The choice of the RF-system is still an open question, but one may expect substantial capital cost saving, compared to the RF-system of a non-ER XFEL.

M. Return "teardrop" ring

The return "teardrop" ring (Fig. 7) is based on a periodic triplet focusing structure, which is a smooth continuation of linac FODO focusing. The ring is composed of 120 identical "inward bending" periodic cells and 40 "outward bending" cells closing a 180° ring. The basic cell architecture (two dipoles and a focusing triplet) is shown in Figure 15 (beta-functions and dispersion). The two kinds of cells differ only in the sign of the horizontal dispersion (mirror reflection). To make the ring achromatic the first/last two cells are different they have one dipole (right/left) removed in order to zero the horizontal dispersion and its derivative outside the ring. Similarly a three-cell-transition insert is placed at the junction point between the 'inward-outward' parts of the ring. The first cell has the 'right' dipole removed, in the second one both dipoles are missing and the third cell has the 'left' dipole removed in order to 'flip' the sign of the horizontal dispersion, while maintaining the periodicity of the Twiss functions. The ring optics is illustrated in Fig. 16. The betatron phase advance per cell



FIG. 15. Twiss functions and dispersion of the periodic cells in the return ring. Inward cells (upper diagram), outward cell (lower diagram). Black bars illustrate magnets.



FIG. 16. Dispersion and ß-functions of a regular inward sector of the return ring (upper diagram) and the 'transition' insert between the inward and outward cells (lower diagram).

is chosen to be 90 deg. That is preferable from the point of view of chromatic effects compensation. The period length is slightly shorter (about 8 m) than for the linacs to achieve the desired small value of M_{56} (about 64 cm). Triplet focusing has a few advantages over FODO focusing structure. First, it has larger separation between

^{*} This section is based on an unpublished study at BNL.

quads, which significantly simplifies compact ring design. Furthermore, it allows simple and smooth beam envelope matching from linac to return ring, which is very important for beams with the anticipated energy spread. Finally, triplet focusing has half the chromaticity of the vertical beam envelope of the FODO focusing and it requires chromatic corrections only for horizontal degree of freedom.

Another crucial beam transport issue is to maintain manageable beam sizes. This calls for short cells and for putting stringent limits on dispersion and beta functions (beam envelope).

III. MOTIVATION

A. XFEL operation

One of the attractive aspects of CW operation is the possibility of providing large spacing between FEL pulses, while keeping the total repetition rate high. There seems to be unanimous agreement that for a pump-probe experiment, synchronization of the FEL facility with a conventional laser is of paramount importance. This means that a 200 ns spacing would be too close, while a 1 μ s spacing is sufficient for most pump-probe experiments.

Furthermore, it is the spacing that allows multiplexing bunches into multiple beam lines, resulting in a larger spacing in the individual beam lines. Let us assume 10 beam lines; each beam line may then have a laser synchronized to the beam, running at 100 kHz. For some experiments 10 kHz may be even better.

There are two main scientific reasons for a higher brightness light source such as this one:

• "Round beams", in which the horizontal emittance is approximately the same as the vertical. This gives between 2 and 3 orders of magnitude gain over storage rings and allows, for example, smaller protein crystals to be studied with high resolution. It also minimizes effects due to the mosaic spread of larger crystals.

• Shorter pulses, typically sub-picosecond instead of several tens of picoseconds. These allow dynamical studies on time-scales relevant to chemical bond-breaking (50 fs) and electron-phonon interactions.

In combination these two advantages allow out-ofequilibrium pump-probe dynamical experiments [20-24] in which the high repetition rates allow significant gains due to averaging in systems in which recovery occurs between the pulses. In these latter experiments, the small round beams also closely match those of the excitation lasers. It should be noted that the LCLS and the DESY XFEL are examples of facilities that lie at an important but extreme end of a pulse repetition frequency spectrum, while facilities such as those proposed here offer a capability that would cover a different and possibly broader base.

B. Nuclear physics operation

Another versatile feature of the proposed XFEL complex

is that the driving linac itself, operating in the normal accelerating mode (CW without ER) is capable of delivering electron beams with energies as high as 20 GeV and currents up to 50 μ A – a very attractive facility for nuclear physics studies. This scenario assumes a 5 kW budget of RF power per SST, compensating both the beam loading and microphonics (< 14 Hz), as illustrated in Fig. 17.



FIG. 17. RF-power needed to operate SST without ER vs. microphonics at three different final beam energies and beam current of $50 \,\mu$ A.

IV. R&D PROGRAMS

The scheme presented for a future energy recovery, CW XFEL gives a preliminary answer to our first question. It is a good 'starting point' - no 'show stoppers' have been found so far. Thorough assessment of collective effects will follow. However, it should undergo further optimization driven by experimental needs as determined by the user community. Obviously a different layout, based on the injection of the decelerated beam from the low energy side can also be considered as an alternative option, which will be less demanding on the cavities spacing tolerance. It would require an additional transfer line and two return 'teardrop' rings at each end of the ER part, if the returning beam line is installed in the same tunnel as the accelerator. This seems to make the "two arcs" option more expensive than the one presented. Additionally, the optics and focusing scheme are more challenging but not impossible, as it was recently demonstrated by the CEBAF Energy Recovery Experiment.

A. R&D: RF-gun

The answer to the second question is more complex. This discussion confirms that present R&D programs leading to CW low emittance RF-gun design should be continued to take full advantage of a CW facility. The increasing quantum efficiency of Nb (the BNL approach) and/or testing of photoemission from other superconductors (Pb) should be investigated. Further-more, the use of shorter wavelength lasers ($\lambda < 248$ nm) to illuminate the photo-emitting area should be tested with other superconducting materials.

B. R&D: microphonics

The second R&D topic - microphonics - is directly related to capital and operation costs. Better suppression of microphonics lowers the RF system cost, since the required RF budget scales almost linearly with the microphonics amplitude (see Fig.14). There has not been much experience with operating multi-cell superconducting cavities when assembled in a multi-structure cryomodule with Q_{load} as high as $7 \cdot 10^7 - 2 \cdot 10^8$. However, a simple estimate shows that 5 kW/SST of RF power would be sufficient to operate the ER part of the linac, at least up to 20 GeV. Therefore, there is a significant need for an experimental demonstration of the phase and the amplitude stability control for such high Qload. In the very near future, a test of the 12 GeV CEBAF upgrade cavities will be performed at JLab. These cavities will be operated CW with Q_{load} 1.5.10⁷, according to the upgrade specification.

C. R&D: cavities

Routinely achievable accelerating gradients in superconducting cavities already exceed the gradients needed to operate the CW XFEL facility (presented here) even beyond the final beam energies of both large facilities at DESY and at SLAC. An important improvement in cavity performance is enhancement of intrinsic Q at the operating gradient. In addition, novel production and preparation methods should ensure its reproducibility and repeatability. Similar to the suppression of microphonics, higher Q will lower the total cost of the facility (cryoplant costs) and/or will allow for longer beam ontime in semi-CW operation.

As was mentioned in this study, Nb prototypes of SST (2x7-cells) were tested with a beam last year at DESY. Damping of HOM's was very good and the TESLA collider specification has been met with a large margin. Damping in 2x9-cell SST was tested only on Cu models. This bench measurement showed that damping is sufficient to operate the collider with its nominal current of 9 mA. The nominal current of the "single arc" option is only 1 mA and the damping specification will allow for much higher Q_{ext} , scaled ~(9 mA)/(2 mA). Unlike other presently proposed ER facilities, this one will have no problem with HOM suppression.

D. R&D: energy recovery

Future energy recovery experiments at CEBAF at higher than 1 GeV energy will be very helpful to confirm that decelerated beam quality can be preserved for higher (than 50) full to injection energy ratios. This is of more importance for the "two arcs" option since the "single arc" option does not 'suffer' from compromised focusing for very different energy beams.

We notice in passing that all the R&D programs essential to demonstrating feasibility of the CW 'single arc' XFEL facility are already in progress in many leading laboratories e.g. BNL, JLab and DESY.

V. SUMMARY AND FINAL REMARKS

A. Capital and operation costs

Neither capital nor operation costs are expected to be lower than those of the DESY XFEL presented in [2]. Significant savings in the capital cost of the RF system (sources, power supplies and distribution) and cost savings resulting from the SST layout may cover part of additional costs due to 16% more cavities, larger cryoplant and the return "teardrop" arc. All additional costs are difficult to estimate, at the moment, since they strongly depend on progress in R&D programs over the next few years. Operation of a future CW facility will require about 9 MW power and operation costs will be higher than for the pulsed DESY XFEL facility (3.5 MW). This cost estimate also depends on the progress of future R&D programs.

B. Average brilliance

These additional costs may be justified by the increased performance and flexibility of the proposed facility. The CW XFEL will 'boost' the average brilliance by a factor of 25 at 9 GeV, or a factor of 5 at 20 GeV (compared to the average brilliance of the pulsed version). Furthermore, it will extend the energy range beyond 20 GeV without any additional cost.

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